

Work Order ID 60447

July 8, 2010 8:54:50 AM

Page 1

Item ID: D3832-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Mesh (Base)

Start Date: 7/08/10 Start Qty: 3.00

Cust Item ID:

Required Date: 7/14/10 Req'd Qty: 3.00

Customer:

Reference:

Run Start

Approvals:

Process Plan: CZ

Date: 10/7/18

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

0.00

100



SHEAR

0.00

Shear

Memo

1- cut mesh to size as per dwg D3832

Shear

SAD

10-07-14

3

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

Quality Control

0.00

Scolozny

43

120



Identify as per dwg & Stock Location: WA

0.00

Packaging

Memo

Packaging

0.00

SAD

10-07-14

3

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60447

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Page 2

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Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Proct 14
MF
10-7-14

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

July 8, 2010 8:54:50 AM

Page 1

Work Order ID: 60447

Parent Item: D3832-1

Parent Item Name: Mesh (Base)

Start Date: 7/08/10

Required Date: 7/14/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F		Purchased	No			100	sf	1,054.421	25.4518	80.37411			
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Expanded Metal Flat SS



SAD 10-07-14

Location	Loc Qty	Loc Code
MAT	1054.421133	
114399	37.542	
114594	6.9382	
114744	15.201843	
114809	226.5127	
114853	108.22639	
115012	500	
115067	160	

① 26.7914
② 53.5828

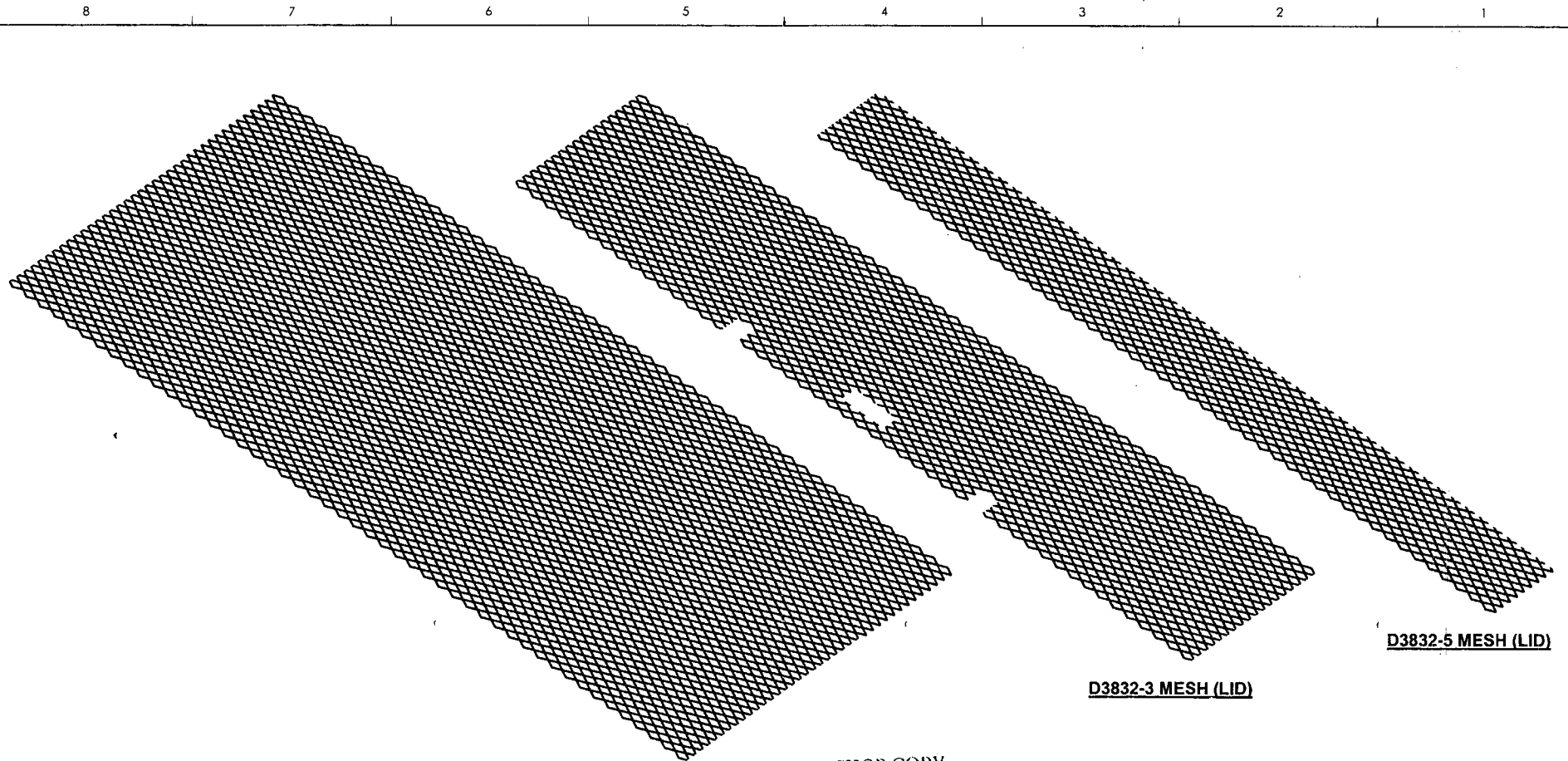
W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

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WORK ORDER
NO. 60447
C710/78

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06/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A		NEW ISSUE		MB		08.09.30	
REV.		DESCRIPTION		BY		DATE	
DESIGN		<div style="text-align: center;"> DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3832 TITLE MESH SHEET 1 OF 3 SCALE NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> </div>					
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APPROVED							
DE APPR.							
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38.38

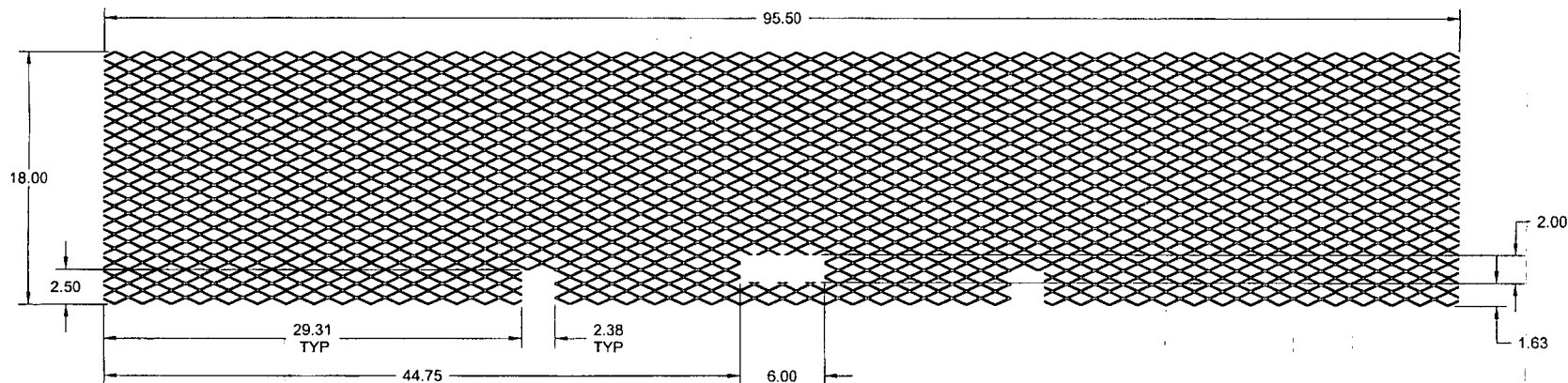
95.50

D3832-1 MESH (BASE)

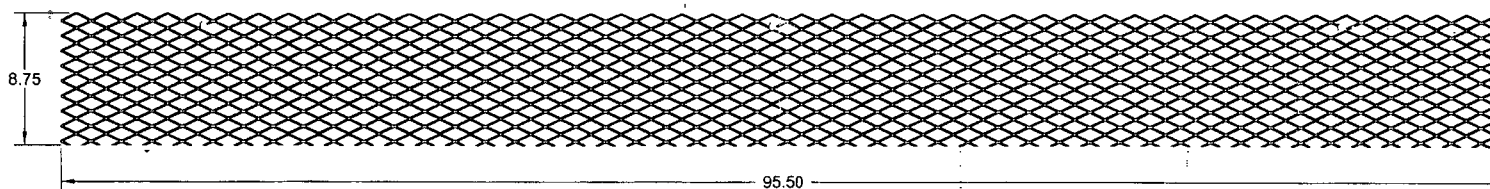
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

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